

ORDER 8083



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D5331-041
Job Sheet 182850



Part No: D5331-041

Job Qty: 1 ea

Part Name: Basket Base Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/27/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,2,4,5,6,7,8 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP REV:B 17.03.27 add D4016-7 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/27/18	0.00	0.00	Start Up Large Fab-6		<i>JS</i>
100	Large Fab	1 pcs		9/27/18	0.00	15.77	Large Fab 1		<i>JS</i>
110	QC	1 pcs		9/27/18	0.00	0.00	QC9		<i>CPC</i>
120	QC	1 pcs		9/27/18	0.00	0.00	QC5		<i>CPC</i>
125	HandFinish	1 pcs		9/27/18	0.00	2.34	HandFinish2		<i>3-23-18-10-2</i>
130	Powdercoat	1 pcs		9/27/18	0.00	0.53	Powdercoat2		<i>BLK-10-2</i>
140	QC	1 pcs		9/27/18	0.00	0.00	QC3		<i>11-18-10-2</i>
170	Packaging	1 pcs		9/27/18	0.00	0.00	Packaging3-2		<i>14-18-10-2</i>
180	QC21-SA	1 Ea		9/27/18	0.00	0.00	QC21		<i>DAE</i> OCT 02 2018

Part Op 100 - 1- Assemble ribs and weld as per dwg D5331 using DT10197 ***inspect before welding mesh*** (54.63)
 Descriptions: CRITICAL DIMENSION)*** 2- Weld gusset and handle plate as per dwg 3- Cut mesh as per dwg D5328-1 4- Tack weld mesh on basket as per dwg D5331 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends 5- Weld hinge (6) and Mounting brackets (2) as per dwg D5331 ***Take lid to locate hinge and bracket*** ***On one of the hinge weld stopper D4016-7 as per dwg*** 6- Weld D5325-5 foot as per dwg (CRITICAL)
 130 - 1- Plug holes and mask only interior of hinge (6) prior to powder coat 1ST COAT: START TIME: _____
 OVEN TEMPERATURE: _____ FINISH TIME: _____ *****2nd coat if necessary***** 2ND COAT: _____
 START TIME: 1:05 OVEN TEMPERATURE: 375° FINISH TIME: 1:20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2581	Mounting Bracket	2 Ea (2 ea)	90-Start up Operation	5097502
D3913-15	Wide Handle Plate	1 Ea (1 ea)	90-Start up Operation	5093386
D3916-5	Light Rib	2 Ea (2 ea)	90-Start up Operation	5105281
D4016-1	Hinge Half, Base	6 Ea (6 ea)	90-Start up Operation	5110912 → 6x
D4016-7	Stop	1 Ea (1 ea)	90-Start up Operation	5097165
D4021-1	Handle Plate	1 Ea (1 ea)	90-Start up Operation	5089801
D5325-041	Rib Assembly	1 Ea (1 ea)	90-Start up Operation	5101588
D5325-3	Light Rib	1 Ea (1 ea)	90-Start up Operation	5066084
D5325-5	Foot	4 Ea (4 ea)	90-Start up Operation	5101519
D5326-041	Rib Assembly	1 Ea (1 ea)	90-Start up Operation	5065450
D5326-043	Rib Assembly	1 Ea (1 ea)	90-Start up Operation	5109804
D5327-1	Rib	1 Ea (1 ea)	90-Start up Operation	158897
D5327-11	Rib	4 Ea (4 ea)	90-Start up Operation	5101863
D5327-13	Rib	1 Ea (1 ea)	90-Start up Operation	5101317
D5327-15	Cap	1 Ea (1 ea)	90-Start up Operation	161209
D5327-3	Rib	1 Ea (1 ea)	90-Start up Operation	5065574
D5327-5	Rib	1 Ea (1 ea)	90-Start up Operation	5065588
D5327-7	Rib	1 Ea (1 ea)	90-Start up Operation	5102975
D5327-9	Rib	2 Ea (2 ea)	90-Start up Operation	5065631
D5328-3	Mesh Base, Aft	1 Ea (1 ea)	90-Start up Operation	5094851
D5328-5	Mesh Base, Fwd	1 Ea (1 ea)	90-Start up Operation	5094849
D5329-1	Gusset	2 Ea (2 ea)	90-Start up Operation	5089969
D5330-1	Handle Plate	2 Ea (2 ea)	90-Start up Operation	5054668
M304EX0.75-16F	Expanded Metal Flat SS	32 sf (32 ea)	90-Start up Operation	5093689

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2581	2	84	0
	D3913-15	1	12	0
	D3916-5	2	18	0
	D4016-1	6	10	0
	D4016-7	1	10	0
	D4021-1	1	25	0
	D5325-041	1	2	0
	D5325-3	1	1	0
	D5325-5	4	8	0
	D5326-041	1	1	0
	D5326-043	1	0	0
	D5327-1	1	2	0
	D5327-11	4	6	0
	D5327-13	1	9	0
	D5327-15	1	1	0
	D5327-3	1	1	0
	D5327-5	1	1	0
	D5327-7	1	1	0
	D5327-9	2	2	0
	D5328-3	1	4	0
	D5328-5	1	2	0
	D5329-1	2	8	0
	D5330-1	2	6	0
	M304EX0.75-16F	32	1,574	0

Part Specifications

Specifications could not be found.

Plex 9/5/18 9:13 AM dart.white.jesse



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Container No: S111303



Part: D5331-041

Job No: 182850

Serial No/Batch: S111303

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/19/18